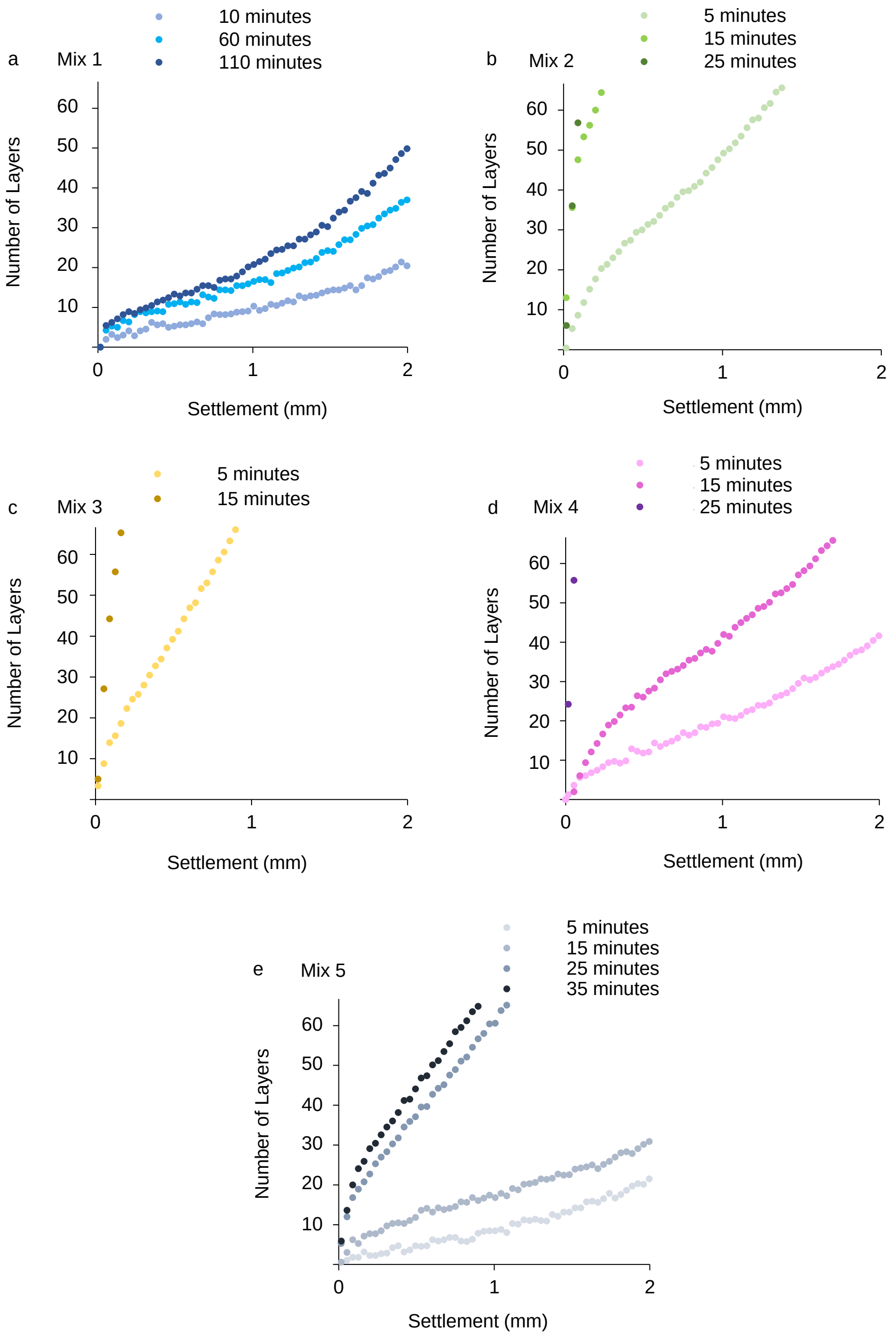
a
Mix 1
10 minutes
60 minutes
110 minutes
Number of Layers
Settlement (mm)
b
Mix 2
5 minutes
15 minutes
25 minutes
Number of Layers
Settlement (mm)
c
Mix 3
5 minutes
15 minutes
Number of Layers
Settlement (mm)
d
Mix 4
5 minutes
15 minutes
25 minutes
Number of Layers
Settlement (mm)
e
Mix 5
5 minutes
15 minutes
25 minutes
35 minutes
Number of Layers
Settlement (mm)